



2025

OPERATION/MAINTENANCE MANUAL

FT FROST TOP SERVING COUNTER

SPC/CP – FT454

CUSTOM FABRICATORS OF FOODSERVICE EQUIPMENT

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INSPECTION

Upon receipt, the crate should be inspected for visual damage. Any damage should be reported immediately to the carrier.

SAFETY PRECAUTIONS

This manual includes safety and operating instructions for Frost Top (FT) series system. LTI recommends reading all safety precautions and statements to ensure safe operation before installing and operating. Below are the precautions that are explained in more detail. Please read carefully.

DANGER



Danger warns of imminent hazard which will result in serious injury or death.

WARNING

Warning indicates the presence of a potential hazard or unsafe practice that will or can cause severe personal injury or death.

CAUTION

Caution indicates the presence of a hazard or unsafe practice that will or can cause minor or moderate personal injury if the caution is ignored.

NOTICE:

Used to note information that is important but not hazard-related.



WARNING

ELECTRIC SHOCK HAZARD

- Unit must be installed by a qualified electrician. Installation must conform to all local electrical codes. In the absence of local codes, use the latest version of the National Electrical Code.
- Unit should be safely and adequately grounded in accordance to local codes, or in the absence of local codes, the most up to date version of the National Electrical Code ANSI/NFPA70, to protect the user from electrical shock.
- The unit requires a grounded system and a dedicated circuit.
- The unit must be serviced by qualified personnel only. Service by unqualified personnel may lead to electric shock or burn.
- Control panel must be mounted on a vertical surface/wall and installed in the vertical position. Mounting control panel in the horizontal position may result in collection of liquids and lead to electrical shock.
- Turn OFF power, unplug power cord/turn off power at circuit breaker, and allow unit to cool if needed to before performing any cleaning, adjustments, or maintenance.
- Do not use flammable cleaning solutions to clean this unit.

- Units are intended for indoor use only. Recommended room temperature 86°F.
- Units require a minimum of 205 CFM of fresh airflow across the condenser. Failure to provide proper airflow can cause premature compressor failure and will void any factory warranty.
- Service access must be incorporated in order to service and gain access to components.
- Do not recirculate exhaust air inside the cabinetry in front or behind the condensing unit for adequate ventilation.
- Install and transport unit in a upright position. Failure to do so may result in damage of refrigeration components.
- Use non-abrasive cleaners and cloths only. Abrasive cleaners and cloths could scratch finish of unit, marring its appearance and making it susceptible to soil accumulation.
- Do not use steel wool for cleaning.
- Do not use harsh chemicals such as bleach, cleaners containing bleach, or oven cleaners to clean this unit

NOTICE:

- Units are voltage specific. Refer to specifications label for electrical requirements before installation.

IMPORTANT READ FIRST

FLAMMABLE REFRIGERANT USED PLEASE READ CAREFULLY

CAUTION: THIS UNIT CONTAINS **R454C MILDLY FLAMMABLE REFRIGERANT**

CAUTION: UNIT MUST BE INSTALLED IN ITS OWN CABINET WITH MECHANICAL COMPARTMENT SECTIONED OFF TO PROPERLY VENTILATE AND CONTAIN ANY REFRIGERATION LEAK. IT IS REQUIRED THAT NO ARCING POTENTIAL COMPONENTS SUCH AS (GFCI) BE LOCATED 14" FROM THE BOTTOM OF THE CABINET.

WARNING: RISK OF FIRE. FLAMMABLE REFRIGERANT USED. CONSULT THIS REPAIR MANUAL/OWNER'S GUIDE BEFORE ATTEMPTING TO SERVICE THIS PRODUCT. ALL SAFETY PRECAUTIONS MUST BE FOLLOWED.

WARNING: IMPROPER INSTALLATION CAN CAUSE PROPERTY DAMAGE, INJURY OR DEATH. READ THIS INSTALLATION, OPERATING, AND MAINTENANCE MANUAL BEFORE INSTALLING OR SERVICING THE EQUIPMENT.

WARNING: RISK OF FIRE. FLAMMABLE REFRIGERANT USED. TO BE REPAIRED ONLY BY TRAINED SERVICE PERSONNEL. DO NOT PUNCTURE REFRIGERANT TUBING.

WARNING: RISK OF FIRE DISPOSE OF PROPERLY IN ACCORDANCE WITH FEDERAL OR LOCAL REGULATIONS. FLAMMABLE REFRIGERANT USED

INSTALLATION / MAINTENANCE / REPAIR GUIDELINES

ALL guidelines to the installation, maintenance, repair and decommissioning of this manual are referenced to the CSA C22.2 No. 60335-2-89:21 • UL 60335-2-89 referencing (Annex 101.DVS)

Please read carefully before installing, operating and repairing this unit.

| | |
|---|--|
|  | WARNING: Risk of fire/flammable materials |
| | WARNING: Keep clear of obstruction all ventilation openings in the appliance enclosure or in the structure for building-in. |
| | WARNING: Do not use mechanical devices or other means to accelerate the defrosting process, other than those recommended by the manufacturer. |
| | WARNING: Do not damage the refrigerating circuit. |

WARNING

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.**
- Be aware that refrigerants may not contain an odor.**

French

MISE EN GARDE

- **Ne pas utiliser de moyens autres que ceux recommandés par le fabricant pour accélérer le processus de dégivrage ou pour nettoyer l'appareil.**
- **Attention, les fluides frigorigènes peuvent ne pas dégager d'odeur.**

Qualification Of Workers For Maintenance, Service, and Repair

Personnel should be qualified and properly trained in servicing and repairing equipment dealing with flammable refrigerant. For example breaking into the refrigeration circuit, opening sealed components, opening of ventilated enclosure, proper safety precautions before servicing unit.

Information On Properly Servicing Unit

Prior to beginning of servicing unit safety checks are necessary to ensure that the risk of ignition is minimized. Please refer to the Servicing Check List to go over proper procedures on maintenance/repair services.

Servicing Check List

1. Minimize Risk

- a. Any work being performed on unit shall minimize the risk of a flammable gas being present while working on the unit.

2. Notify Personnel Of Work Being Done

- a. All maintenance staff and others working in the local area shall be instructed on the nature of the work being performed and minimize working in confined spaces as much as possible.

3. Check For Presence of Refrigerant

- a. Check for presence of refrigerant with appropriate refrigerant detector prior to and during working on unit. Make sure the leak detection equipment is suitable for use i.e. nonsparking, adequately sealed, or intrinsically safe.

4. Fire Extinguisher Available

- a. If any hot work is to be conducted on the equipment or any associated parts, a fire extinguisher should be available on hand.

5. No Ignition Source

- a. No person carrying out work in relation to a REFRIGERATING SYSTEM which involves exposing any pipe work shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment shall be surveyed to make sure that there are no flammable hazards or ignition risks. “No Smoking” signs shall be displayed.

6. Proper Ventilation

- a. Make sure that the equipment being worked on is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. Ventilation shall continue during the period that the work is carried out.
- b. Ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

7. Checks To Electrical Devices

Repair and maintenance of electrical components must be fit for the purpose and to correct specifications in this manual. If in doubt, consult LTI's technical department for assistance at 770-478-8803.

- a. Initial safety checks and component inspection procedures shall be used. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with.
- b. If a fault cannot be corrected immediately but it is necessary to continue operation, an acceptable temporary solution shall be used and should be reported to the owner of the equipment so all parties are advised including LTI if service is done under warranty.
- c. Initial safety checks include:
 1. Capacitors are discharged and shall be done in a safe manner to avoid sparking.
 2. No live electrical components and wiring are exposed while charging, recovering or purging the system.
 3. There is continuity to earth bonding.

8. Repairs to sealed components

- a. All electrical supplies shall be disconnected from the equipment being worked on prior to any removal of sealed covers, etc.
- b. If necessary to have an electrical supply to the equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.
- c. Ensure that the work being performed does not alter in any way the level of protection of the unit. This includes damage to cables, connections, terminals, seals, fittings etc.

9. Detection of flammable refrigerants

- a. Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks.
- b. The following are acceptable leak detection methods
 1. Electronic leak detectors (Ensure that the detector is rated for A3/A2L detection)
 2. Leak detection fluids (avoid using fluids containing chlorine)
 1. Examples: bubble method, fluorescent method agents.
- c. If a leak is suspected, all naked flames shall be removed/extinguished.
- d. If the leak is found and requires brazing all refrigerant shall be recovered from the system. See Remove and Evacuation Procedures.

10. Removal and Evacuation Of Refrigerant

- a. When breaking into the refrigerant circuit to make repairs or any other purpose conventional procedures shall be used.
- b. For flammable refrigerants it is important that best practices be followed since flammability is a consideration.
- c. Refrigeration removal / evacuation procedures:
 1. Safely remove refrigerant following local and national regulations.
 2. Purge the circuit with inert gas i.e. oxygen-free nitrogen
 3. Evacuate (optional for A2L refrigerant)
 4. Purge with inert gas i.e. oxygen-free nitrogen (optional for A2L refrigerant)
 5. Open the circuit by cutting or brazing.
- d. Refrigerant shall be recovered into the correct recovery cylinders if venting is not allowed by local and national code.
- e. Ensure that when vacuuming down the system that the pump is not close to any potential ignition sources and that ventilation is available. (Use properly rated vacuum pumps)

11. Charging Procedures

- a. Conventional charging procedures are used.
 1. Prior to recharging the system it shall be pressure-tested.
 2. Ensure contamination of different refrigerants does not occur.
 3. Use as short as possible hoses or lines to minimize the amount of refrigerant they will contain.
 4. Ensure that the refrigerant system is earthed prior to charging.
 5. Ensure that the refrigerating system is properly charged with the correct amount of refrigerant.
 6. The system shall be leak tested on completion of charging to verify leak has been fixed.

MODEL NOMENCLATURE :

Example: SPC – FT454 – MF – 25 - 36 - 50
 A B C D E F

A – COUNTER STYLE

SPC – SPECLINE

CP – COLORPOINT

B – FT454 = FROST TOP R454C REFRIGERANT

C – BODY STYLE

MF- MOLDED FIBERGLASS

FP – FIBERGLASS PANEL

LP – LAMINATE PLASTIC

LSS – LAMINATE OVER STAINLESS

SS – STAINLESS STEEL

D – WIDTH OF FROST TOP AREA

20 – STANDARD 20"

25 – STANDARD 25"

18 – SLIM 18"

E – LENGTH OF FROST TOP AREA

F – COUNTER LENGTH

UNIT SPECIFICATIONS

LTI FT Series are self-contained units designed for short term display and of food and desserts. The units are designed to help maintain product temp for short periods of time and are dependent upon the ambient temperature in which they are installed and product temperature when it is placed in the unit. Products should be carefully monitored and rotated as necessary to meet local health requirements.

When installed adequate air flow must be provided to ensure proper operation. Thru air flow is required but if not, exhaust fans should be used to ensure adequate heat exhaust. Connect the unit into the proper grounded electrical service. Refer to unit's electrical data tag for correct electrical service requirements and refrigeration information. The unit is now ready for operation. Refer to figure for dimensions and overall details.

Openings

IMPORTANT NOTE:

Self-contained refrigerated units require a minimum of **(205 cubic feet per minute)** of fresh airflow across the condenser for proper operation of the compressor.

ATTENTION: *Failure to provide proper airflow can cause premature compressor failure and will VOID any factory warranty.*

Ventilation Openings

A recommended minimum access/ventilation opening of 16" X 16" (256 square inches) is required in front of the condenser and rear. The rear must have an opening to permit the exhaust of heated air. The recommended rear opening is 16" X 16" (256 square inches). Intake air must be free from any restriction to allow proper intake air. A minimum of 2" clearance for exhaust air is required for proper ventilation of exhaust air.

Refer to *Installation Procedures and Illustration/Specifications* for recommended louvered front and rear openings.

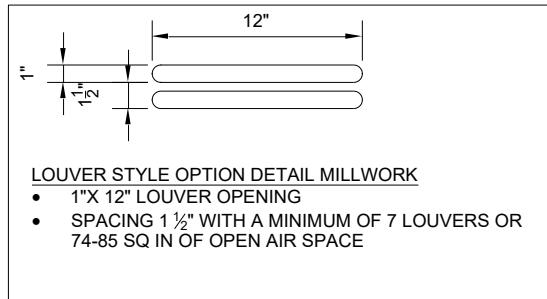
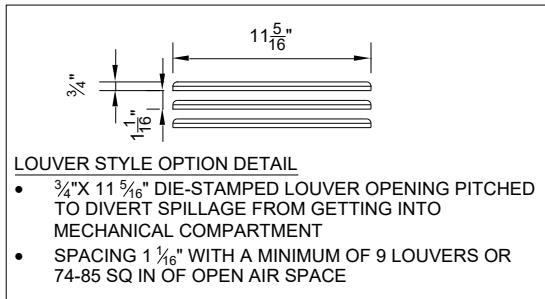
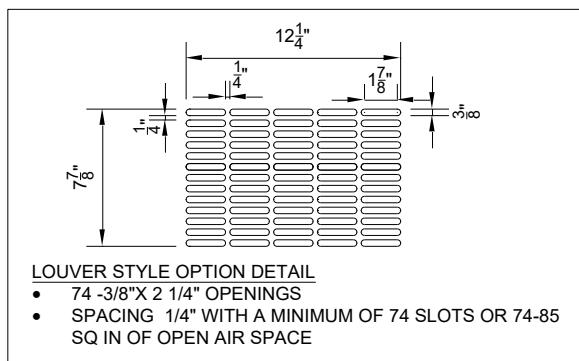
If cabinet design requires alternate ventilation method please contact Technical Services at +1 (888) 584-2722.

Service Access

These units have multiple components on the rear, right, and left side of the condensing unit. They include the electrical power/controls, plumbing, start components, service valves, and txv valve. Due to this it is required to have proper service access incorporated with the ventilation opening. **Refer to the illustration provided for recommended access to these components.**

Louver Design Illustrations

VENTILATION PROFILES



Plumbing

Drop-in cold pans are furnished with a 3/4" NPT S/S nipple welded to cold pan with pvc extension for final in field hook-up.

NOTICE:

WARRANTY DOES NOT COVER COST OF REMOVING AND REINSTALLING DROP-IN UNIT FROM COUNTER IF THERE ARE NO SERVICE ACCESSES PROVIDED TO MAKE REPAIRS.

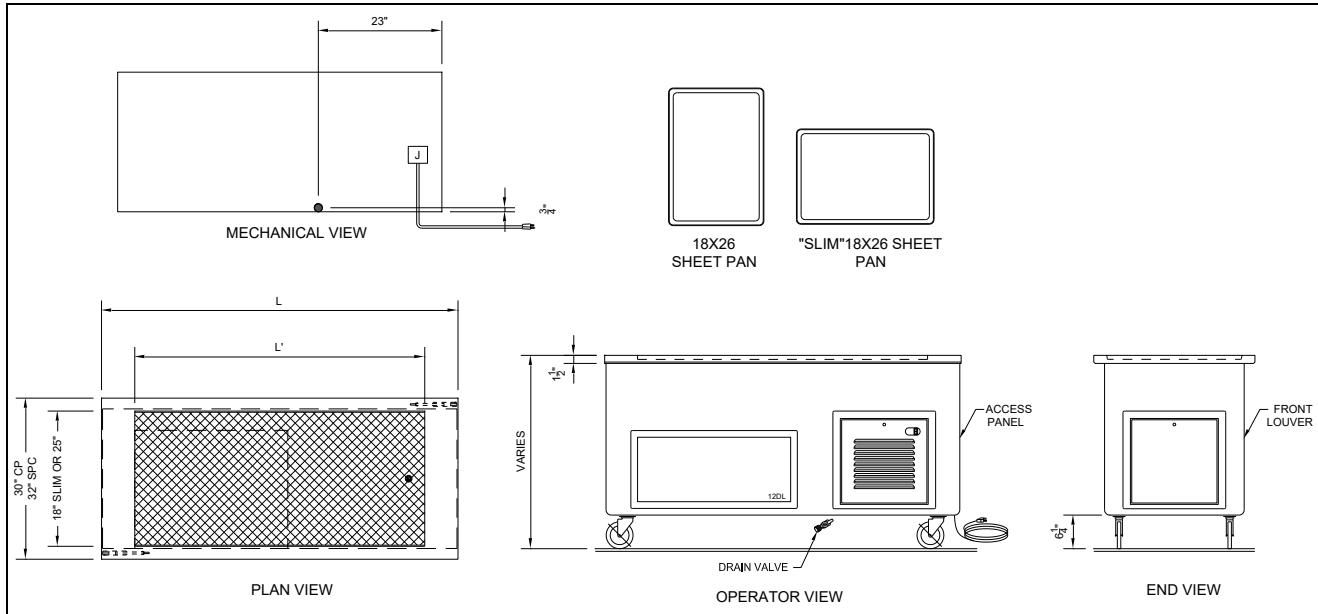
Proper Location Of Unit

1. Location of the unit must be level, free on any excessive vibration, and able to support the overall the weight of the unit and max weight of the product load.
 - a. **UNIT MUST BE INSTALLED IN ITS OWN CABINET AND/OR MECHANICAL COMPARTMENT SECTIONED OFF TO PROPERLY VENTILATE AND CONTAIN ANY REFRIGERATION LEAK. IT IS REQUIRED THAT NO ARCING POTENTIAL COMPONENTS SUCH AS (GFCI) BE LOCATED 14" FROM THE BOTTOM OF THE CABINET.**
2. Cut the appropriate opening in the countertop for unit being installed. Refer to *Technical Specifications Table* for counter top cutout dimensions and illustrations.
3. Make structural modifications or add bracing underneath the countertop to ensure the countertop will support the unit being installed.
4. Cut the necessary openings in counter to provide proper ventilation to the condensing unit as well as recommended service access openings for any service needed to repair unit. Louvered or grill-style panels should be installed where ventilation/access openings are located and mechanically fastened with the use of tools to protect the condensing unit.
 - a. Self-contained refrigerated units require a minimum of (205 cubic feet per minute) fresh airflow across the condenser. Cut-Out openings should be a minimum of 16" X 16" (256 square inches) to remove condensing unit if needed without removing complete unit.
 - b. One opening should be in front of the condenser and shrouded to provide fresh air across condenser with the exhaust opening on the opposite side.
 - c. Louvered or grilled style panels should have a minimum 75-85 sq in total open area and positioned in front of the condenser and shrouded.

Note: Mechanical compartment should be properly protected to prevent damage to condensing unit and access to compartment should be secured with the use of tools.

Refer to the *Illustration and Technical Specifications Tables* for ventilation/access and cut-out locations.

Detailed Specifications



| COUNTER FROST TOP UNITS | | | | | | | | | |
|-----------------------------|---------------|----------|--------------|--------------------------|-------|--------------------|-------------|-------------|-----------|
| Model # | Unit Length L | FT WIDTH | FT Length L' | 18X26 SHEET PAN CAPACITY | Comp. | CHARGE R454C Oz(g) | Volts/Phase | Amps (120V) | NEMA Plug |
| XXX-FT454-X-18-26-36 | 36 3/8" | 18" | 26" | 1 Slim | 1/3 | 20(567) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-18-52-60 | 60 3/8" | 18" | 52" | 2 Slim | 1/3 | 25(709) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-18-78-80 | 84 3/8" | 18" | 78" | 3 Slim | 1/3 | 30(850) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-25-18-36 | 36 3/8" | 25 3/16" | 18" | 1 | 1/3 | 22(624) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-25-36-50 | 50 3/8" | 25 3/16" | 36" | 2 | 1/3 | 22(624) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-25-54-60 | 60 3/8" | 25 3/16" | 54" | 3 | 1/3 | 24(680) | 120V/1 | 5.2 | 5-15 |
| XXX-FT454-X-25-54-66 | 66 3/8" | 25 3/16" | 54" | 3 | 1/3 | 24(680) | 120V/1 | 5.2 | 5-15 |
| 25-Standard 18-Slim style | | | | | | | | | |

OPERATING INSTRUCTIONS

START UP

The refrigeration system supplied with these systems are of the hermetic type. Refrigerant is metered by expansion valves which are located in the compressor housing of frost top (FT) unit. Each refrigeration system is self-contained and has been leak tested, charged with refrigerant, and operated to ensure the proper operation and setting of the controls.

Energize the unit by attaching the plug to an appropriate electrical supply (115 vac, 60 hz, single phase, 12 amp) and turning on the service switch located in the compressor compartment.

Prep the unit for use by allowing the unit to run approximately one (1) hour before displaying product.

OPERATION

The system temperature is controlled by the pressure control which is located inside the compressor housing. The TXV metering device controls the flow of refrigerant to the evaporator of the unit.

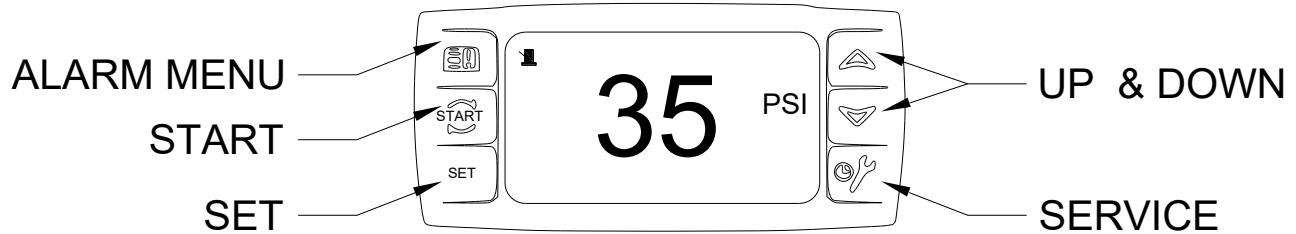
The low pressure control (physically located in the front of the compressor compartment) is used to cycle off the compressor. The low pressure control should not be adjusted from the factory settings. Adjustment of this control may cause performance problems with the unit.

Factory Settings for Frost Top (FT) Units:

- Cut-In – 40psi
- Cut-Out – 15psi

For instructions on setting Pressure Controls see illustrations provided.

DIGITAL PRESSURE CONTROLLER



- **SET** – To display target set point, in programming mode it selects a parameter or confirm an operation.
- **START** - (RESTART) It depends on the rSC parameter; with rSC=rSt it allows a manual restart and ad “dead band reset”; with rSC=nP only the dead band reset is allowed.
- **(UP)** – To see the condenser temperature for 5sec; in programming mode it browses the parameter codes or increases the displayed value.
- **(DOWN)**- To see the dLt temperature; in programming mode it browses the parameter codes or decrease the displayed value.
- **(SERVICE)**- To enter the service menu.
- **(ALARM MENU)**- To enter the Alarm menu.

How to Modify Set Point:

1. Press and hold down the **SET + Down Arrow** key until PSI begins to blink.
2. Press **SET** and display will show **Cin**.
3. Press and release the **SET** key to display its value.
4. Use the **UP** or **DOWN** to change the value.
5. Push and immediately release the **SET** key: the display will show **Cou**.
6. Press and release the **SET** key to display its value.
7. Use the **UP** or **DOWN** to change the value.
8. Press the **SET** key save and to return to the suction pressure display press the **SET + Up Arrow** at the same time.

CLEANING INSTRUCTIONS

To maintain the performance and finish of the unit clean the unit daily. Make sure to use cleaning supplies and cleaners designed for cleaning stainless-steel surfaces.

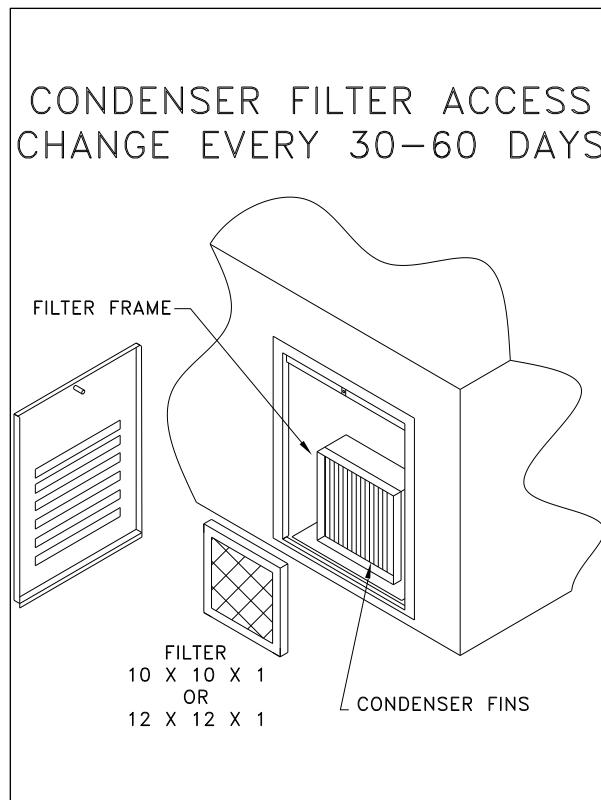
Stainless steel:

Use soft cloths, microfiber, sponges, or plastic scouring pads. Avoid using scrapers wire brushes, steel wool or anything that might scratch the surface. Always clean stainless-steel parallel with the “grain”. Use cleaners that contain alkaline, alkaline chlorinated, or non-chloride chemicals.

PREVENTATIVE MAINTENANCE

To ensure that your equipment will continue to operate properly follow these simple steps.

1. The unit should be cleaned thoroughly every day. Excess food spillage left can cause damage to the unit. Where applicable clean unit daily.
2. Make sure condensing unit has adequate air flow to prevent overheating. Thru air flow is required but if not, exhaust fans should be used to ensure adequate heat exhaust. Properly shrouding condenser inlet air flow is recommended to provide fresh air across condenser.
3. Make sure that the **FILTER** behind the louvered panel is always kept clean of dust and dirt. Failure to do this will cause compressor to overheat and may cause compressor failure and will **VOID ANY FACTORY WARRANTY** on compressor.



CONDENSER COIL

WARNING: Always disconnect power before inspecting or cleaning condenser coil. Never use high-pressure water to clean condenser coil as water can damage electrical components located near the condenser coil.

The condenser coil requires adequate cleaning to maintain proper operation which is recommended every 30-60 days. If debris is more prevalent the condenser coil should be cleaned every 30 days or sooner. **Neglecting the condenser coil cleaning procedures will void any warranties associated with the condensing unit or cost to replace the compressor.**

TROUBLESHOOTING

| REFRIGERANT TROUBLESHOOTING | | |
|---|--|---|
| COMPLIANT | PROBLEM | SOLUTION |
| COMPRESSOR WILL NOT START | LINES DISCONNECTED / SWITCH OPEN | CLOSE START ON DISCONNECT SWITCH |
| | FUSE REMOVED OR BLOWN | REPLACE FUSE |
| | CONTROL STUCK IN OPEN POSITION | REPAIR OR REPLACE CONTROL |
| | CONTROL OFF DUE TO COLD LOCATION | RELOCATE CONTROL |
| COMPRESSOR WILL NOT START, HUMS BUT TRIPS OVERLOAD PROTECTOR | LOW VOLTAGE TO UNIT | CALL POWER SUPPLIER |
| | STARTING CAPACITOR DEFECTIVE | REPLACE CAPACITOR |
| | RELAY FAILING TO CLOSE | REPLACE RELAY |
| | COMPRESSOR MOTOR HAS A WINDING OPEN OR SHORTED | REPLACE COMPRESSOR |
| | INTERNAL MECHANICAL TROUBLE IN COMPRESSOR | REPLACE COMPRESSOR |
| COMPRESSOR STARTS AND RUNS, BUT SHORT CYCLES ON OVERLOAD PROTECTOR | LOW VOLTAGE TO UNIT | CALL POWER SUPPLIER |
| | OVERLOAD PROTECTOR DEFECTIVE | CHECK CURRENT, REPLACE PROTECTOR |
| | RUN CAPACITOR DEFECTIVE | REPLACE CAPACITOR |
| | EXCESSIVE DISCHARGE PRESSURE | CHECK VENTILATION, RESTRICTIONS IN COOLING MEDIUM, RESTRICTIONS IN REFRIGERANT SYSTEM |
| | COMPRESSOR TOO HOT, RETURN GAS HOT | CHECK REFRIGERANT CHARGE (FIX LEAK IF NECESSARY) |
| | COMPRESSOR MOTOR HAS A WINDING SHORTED | REPLACE COMPRESSOR |
| UNIT RUNS OKAY, BUT SHORT CYCLE ON | OVERLOAD PROTECTOR | CHECK CURRENT, REPLACE PROTECTOR |
| | THERMOSTAT | DIFFERENTIAL SET TO CLOSE, WIDEN |
| | HIGH PRESSURE CUT OUT DUE TO: INSUFFICIENT AIR, OVERCHARGE, OR AIR IN SYSTEM | REDUCE REFRIGERANT CHARGE, PURGE. CHECK AIR SUPPLY TO CONDENSER, REDUCE REFRIGERANT CHARGE, PURGE |
| | SHORAGAGE OF REFRIGERANT | FIX LEAK, ADD CHARGE |
| UNIT OPERATES LONG OR CONTINUOUSLY | CONTROL CONTACTS STUCK OR FROZEN/CLOSED | CLEAN CONTACTS, OR REPLACE CONTROL |
| | REFRIGERANT OR AIR CONDITIONED SPACE HAS EXCESSIVE LOAD OR POOR INSULATION | DETERMINE FAULT AND CORRECT |
| | EVAPORATOR COIL ICED | DEFROST |
| | RESTRICTION IN REFRIGERANT SYSTEM | DETERMINE LOCATION AND REMOVE |
| | DIRTY CONDENSER | CLEAN CONDENSER |
| | FILTER DIRTY | CLEAN OR REPLACE |
| START CAPACITOR OPEN | RELAY CONTACTS NOT OPENING PROPERLY | CLEAN CONTACTS OR REPLACE IF NECESSARY |
| | PROLONGED OPERATION ON CYCLE DUE TO LOW VOLTAGE, IMPROPER RELAY | CALL POWER SUPPLIER, OR REPLACE |
| RUN CAPACITOR OPEN, SHORTED OR BLOWN | EXCESSIVE SHORT CYCLE | DETERMINE REASON FOR SHORT CYCLE |
| | IMPROPER CAPACITOR | DETERMINE CORRECT SIZE AND REPLACE |
| | EXCESSIVELY HIGH LINE (100% OF RATED-MAX) | CALL POWER SUPPLIER |
| SPACE TEMPERATURE TOO HIGH | CONTROL SETTING TO HIGH | RESET CONTROL |
| | INADEQUATE AIR CIRCULATION | IMPROVE AIR MOVEMENT |
| SUCTION LINE FROSTED OR SWEATING | EXPANSION VALVE STUCK | CLEAN VALVE OFF FOREIGN PARTICLES, REPLACE IF NECESSARY |
| | EVAPORATOR FAN NOT RUNNING | DETERMINE REASON AND CORRECT |
| | OVERCHARGE OF REFRIGERANT | CORRECT CHARGE |

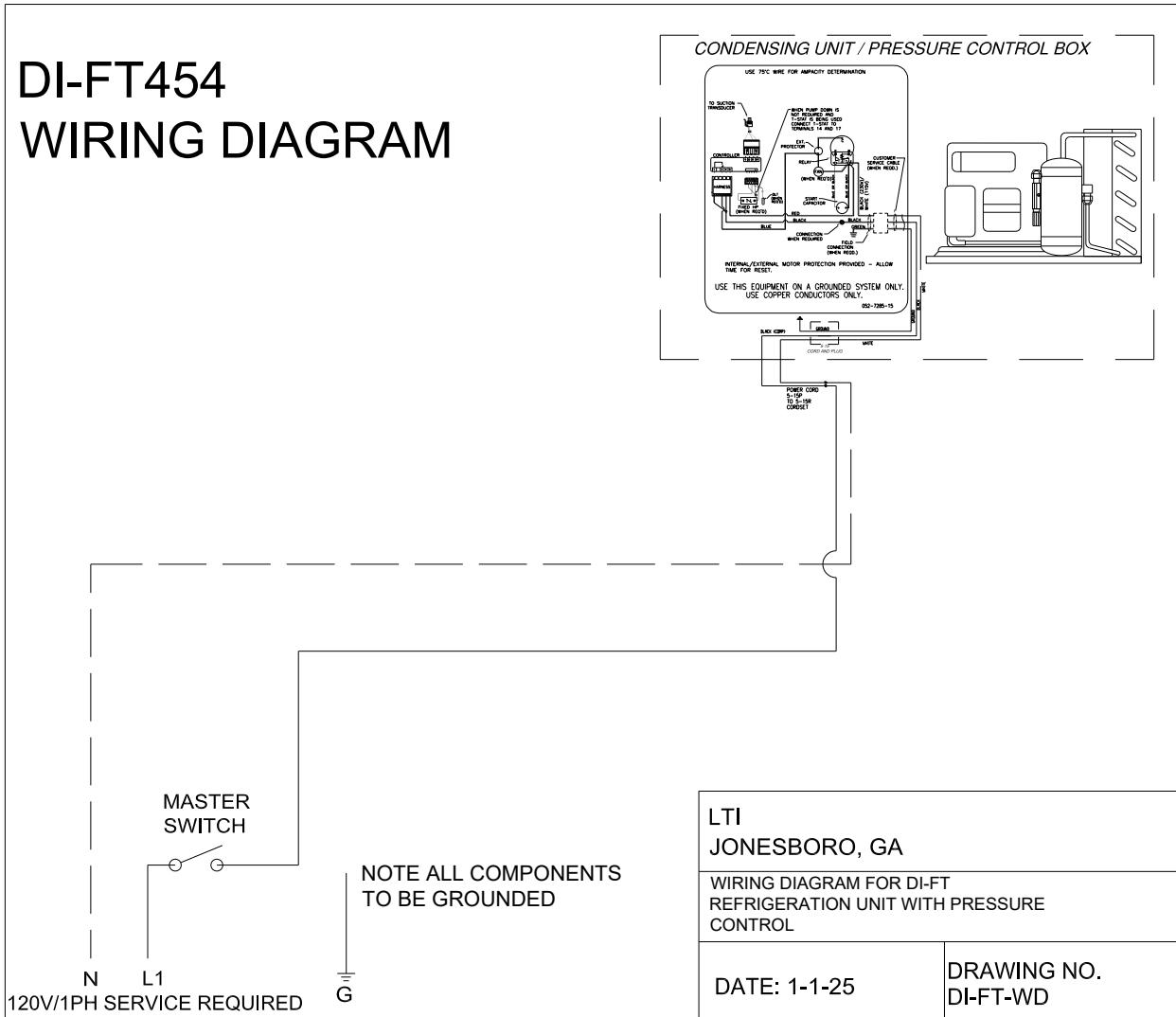
REPLACEMENT PARTS

| ITEM NO. | DESCRIPTION | STOCK NO. | MFG NO. | MANUFACTURER |
|-----------------|--|------------------|-----------------------|---------------------|
| 1 | CONDENSING UNIT | 311925 | MYJP-H029-IAA-540 | COPELAND |
| 2 | COMPRESSOR | 311925A | ASE21C5U-IAA-901 | COPELAND |
| 3 | FILTER DRIER | 311925B | EK-032S (013-7000-23) | COPELAND |
| 4 | SIGHT GLASS | 311925C | 570-7003-04 | COPELAND |
| 5 | SUCTION PRESSURE TRANSDUCER | 311925D | 929-0114-00 | COPELAND |
| 6 | EUC CONTROL | 311925E | 943-0152-00 | COPELAND |
| 7 | HP CONTROL | 311925F | 985-7031-01 | COPELAND |
| 8 | EUC DLT SENSOR KIT | 311925G | 929-0113-00 | COPELAND |
| 9 | TXV | 282575 | EFV 1/10 ZP | SPORLAN |
| 10 | ROCKER SWITCH (1PL-20A/125V) BLACK/RED | 335912 | RCA201-VB-B-1-V | CARLING |
| 11 | Air Filter UL 800 Condenser Filter | 493600 | 60546116 | MSC |
| 12 | AXIAL FAN (EXHAUST) | 312400 | SP101A-1123HST.GN | SUNON |
| 13 | EXHAUST FAN CORDSET | 312405 | A100-20 | |
| 14 | AXIAL FAN (EXHAUST) | 312400 | SP101A-1123HST.GN | SUNON |
| 15 | EXHAUST FAN CORDSET | 312405 | A100-20 | |

DIAGRAMS

DI-FT454

WIRING DIAGRAM



CONDENSING UNIT / PRESSURE CONTROL BOX

USE 75°C WIRE FOR AMPACITY DETERMINATION

TO SUCTION
TRANSDUCER

WHEN PUMP DOWN IS
NOT REQUIRED AND
T-STAT IS BEING USED
CONNECT T-STAT TO
TERMINALS 14 AND 17

CONTROLLER

HARNESS

FIXED HP
(WHEN REQ'D)

BLUE

RED

BLACK

CONNECT
WHEN REQUIRED

FIELD
CONNECTION
(WHEN REQ'D.)

EXT. PROTECTOR

RELAY

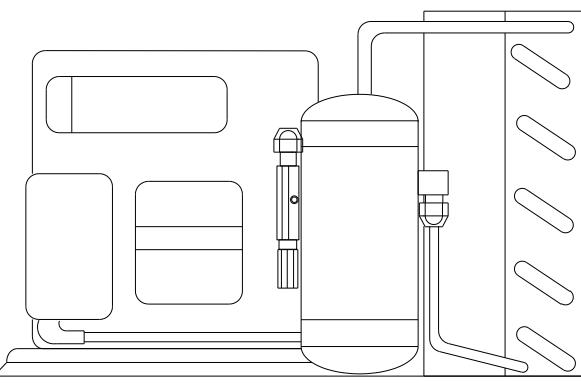
FAN
(WHEN REQ'D)

START
CAPACITOR

BLUE OR BLACK

BLACK (230V)
WHITE (115V)

GREEN

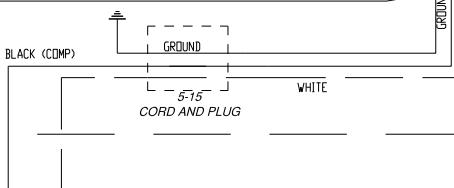


INTERNAL/EXTERNAL MOTOR PROTECTION PROVIDED - ALLOW
TIME FOR RESET.

USE THIS EQUIPMENT ON A GROUNDED SYSTEM ONLY.
USE COPPER CONDUCTORS ONLY.

052-7285-15

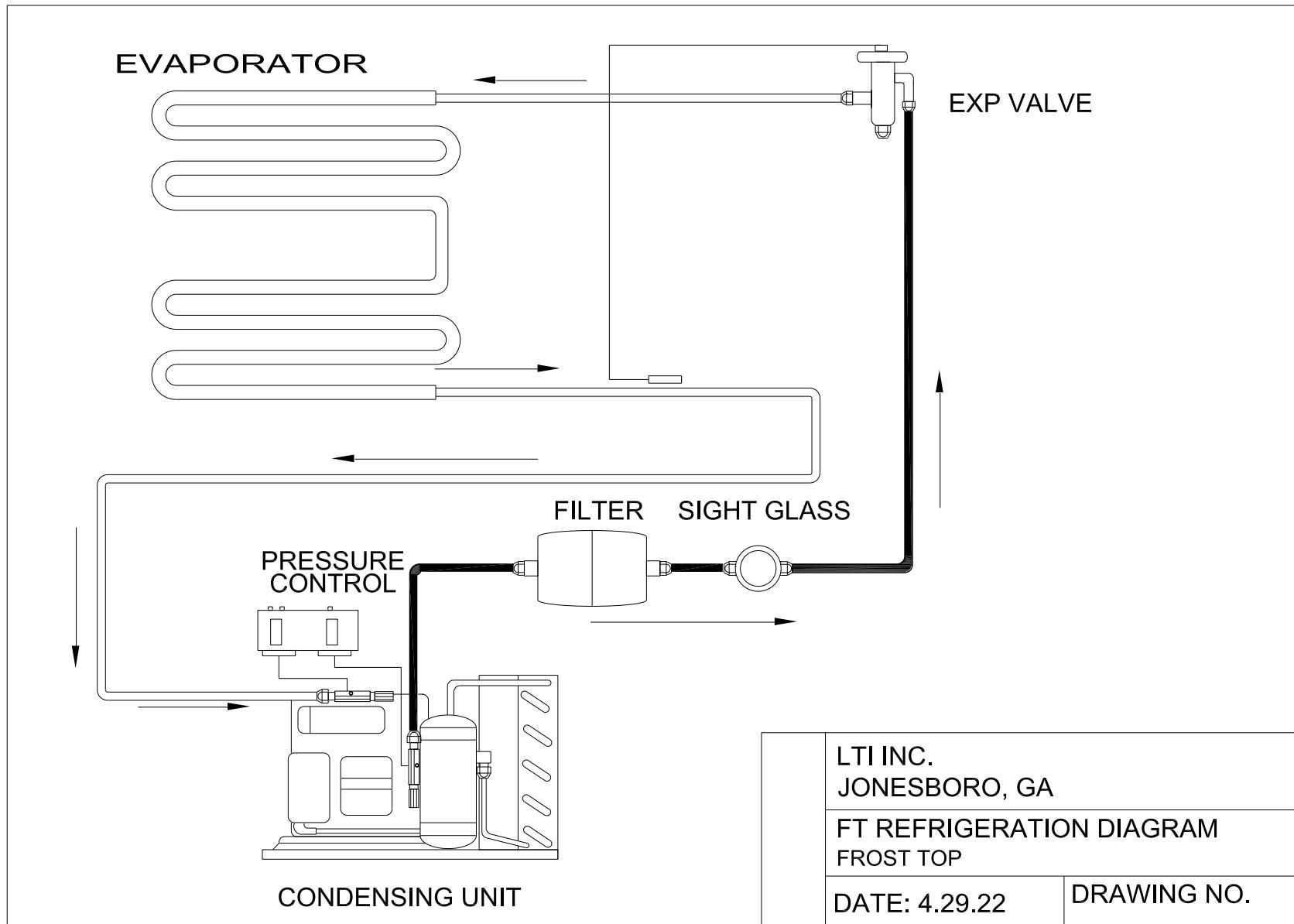
GROUND
BLACK
WHITE



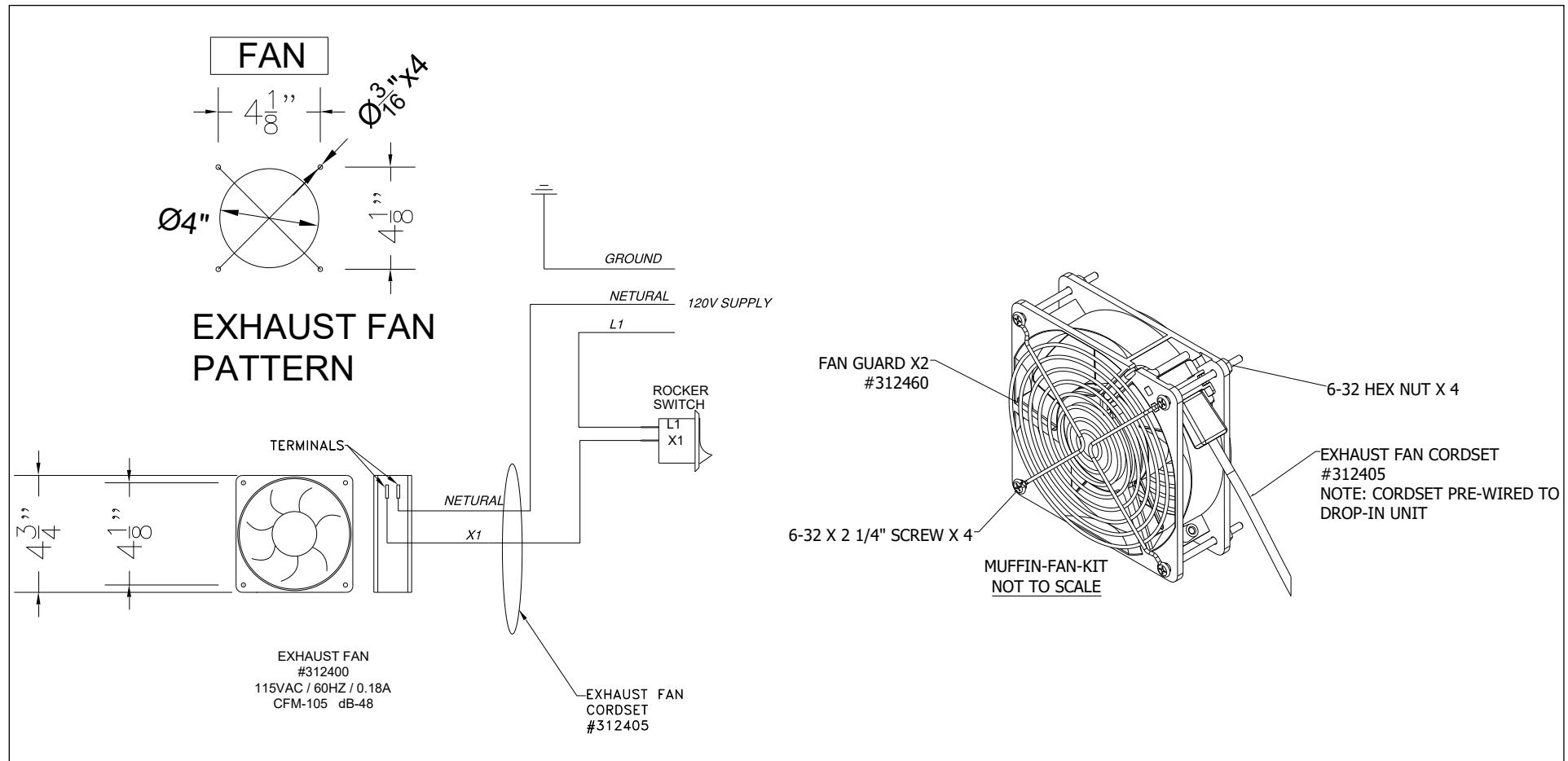
POWER CORD
5-15P
TO 5-15R
CORDSET

J-BOX

NOTE ALL COMPONENTS
TO BE GROUNDED



Exhaust Fan Details



WARRANTY

Effective date January 1, 2026

The LTI parts and labor warranty for all products is (2) years for all products; The warranty period commences with the date of installation, or twelve (12) months from date of shipment from the factory, whichever is sooner.

Refrigeration compressors come standard with a 5-year compressor warranty.

All fiberglass bodies are fully warranted against defects in materials or workmanship for 5 years.

The warranty covers all products used in United State and Canada.

All warranty labor is to be pre-authorized by the factory. To request warranty please go to <https://lowtempind.com/resources/warranty/> or call 888-584-2722 for pre-authorization and ask for the warranty department.

All labor and parts expenses after the expiration of the warranty shall be the responsibility of the owner. Additional warranty limitations include:

- The warranty includes travel time to portal, not to exceed 100 miles round trip, or two hours total travel time.
- The warranty requires that all labor must be performed during regular work hours. Overtime premiums will be charged to the owner or must be pre-approved prior to the service call.
- The warranty does not apply to any equipment or component parts which have been subjected to shipping damage, improper voltage, improper installation, alteration, abuse, or misuse.
- The warranty does not cover routine maintenance activities, any failure that results from lack of, or improper equipment maintenance, or the use of cleaning products not identified in the operation/maintenance manual.
- The warranty does not extend to materials and items not included in original purchase order from LTI, inc., such as items field installed or factory installed and provided "by others".
- The warranty does not cover any loss of business profits, any loss of food, or other products, or damage to property due to electrical, gas or mechanical malfunction or to any incidental or consequential damages of purchaser or any third party.
- Damage due to floods, fire or other acts of God also are not covered.

Due to the custom nature of the products returns are not allowed. All inquiries concerning this warranty must be directed to LTI.

This warranty statement supersedes all previously documented warranty statements by LTI.

LTI
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www.lowtempind.com

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