



**Changing**  
how food is served.

## KEYPAD INSTALLATION PROCEDURES

Purpose: A newly installed keypad will display INIT. This is a factory setting which assures the temperature sensor is properly connected.

⚠ **Caution:** The LTI food well is equipped with a high wattage heating element. This procedure asks for HOT WATER to be added as a precaution to protect the heating element from overheating during initialization.

⚠ **Caution:** For installations in multiple food well equipment, this procedure presumes the keypad is properly configured and wired for its corresponding food well. For QuickSwitch keypads, see DIP switch settings procedure.

***Note: The use of HOT WATER in this procedure will help the keypad more quickly recognize the polarity of the temperature sensor connection.***

Step 1: Add enough HOT WATER to the food well to fully cover the bottom.

Step 2: Turn ON power.

Step 3: Press the UP key five times quickly. For 30 seconds, the display will alternate “PoLr” and temperature while it is trying to detect sensor polarity.

Step 4: Verify the correct well is heating.

Step 5: After the keypad detects the proper polarity of the temperature sensor connection, “OFF” will be displayed.

Step 6: If the display returns to “INIT” go back to step 3. It may be necessary to do this three or four times.

If you have questions, please contact LTI for help at 888-584-2722 (Terry Taylor or Ben Shackelford)